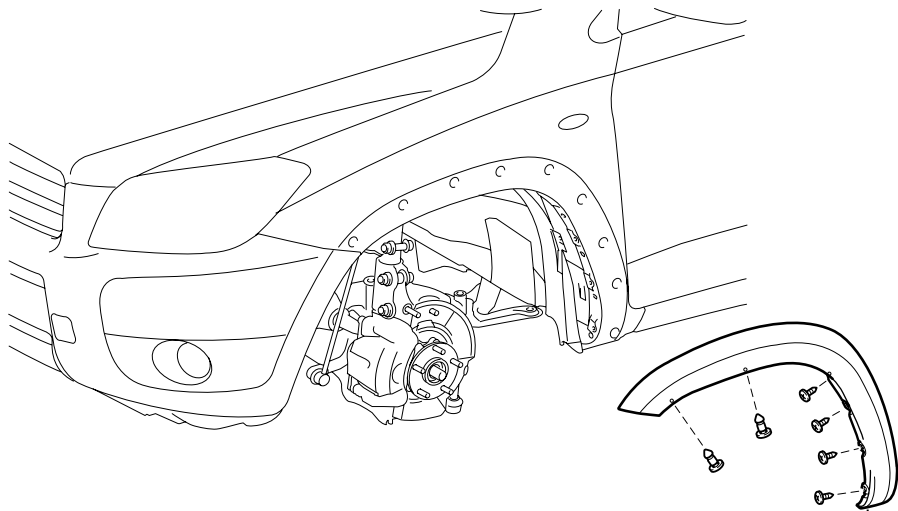
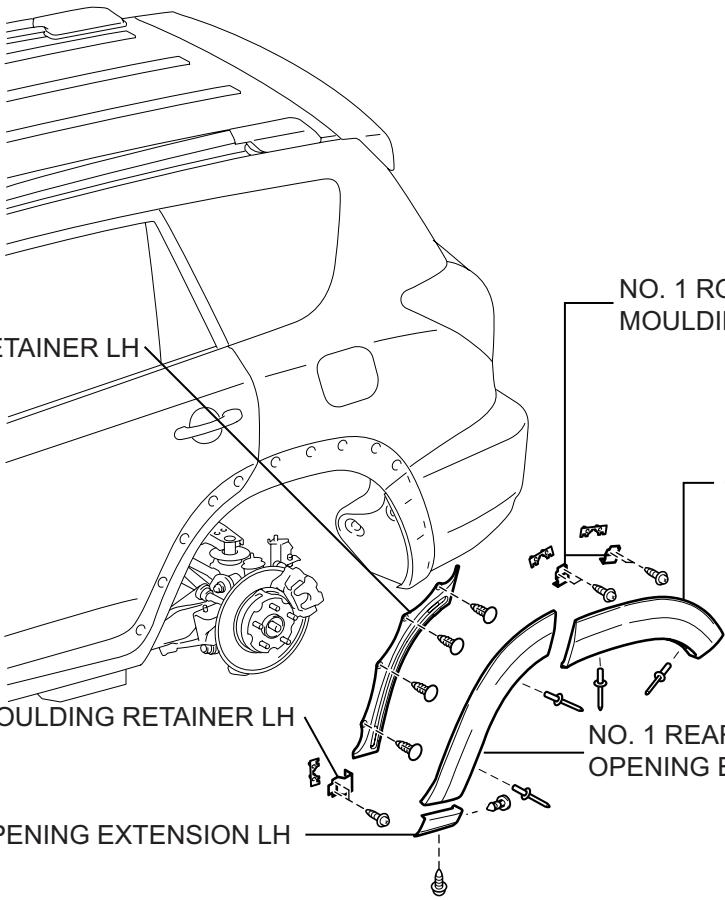


OUTSIDE MOULDING

COMPONENTS



FRONT FENDER MOULDING SUB-ASSEMBLY LH



QUARTER OPENING RETAINER LH

NO. 1 ROCKER PANEL MOULDING RETAINER LH

REAR QUARTER
OUTSIDE
MOULDING LH

NO. 2 ROCKER PANEL MOULDING RETAINER LH

NO. 1 REAR WHEEL
OPENING EXTENSION LH

NO. 2 REAR WHEEL OPENING EXTENSION LH

ET

REMOVAL

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When removing the moulding, heat the vehicle body and moulding using a heat light.

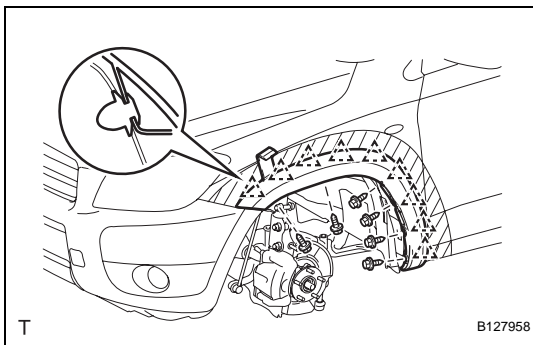
Standard heating temperature

Item	Specified Condition
Vehicle body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and moulding excessively.

ET

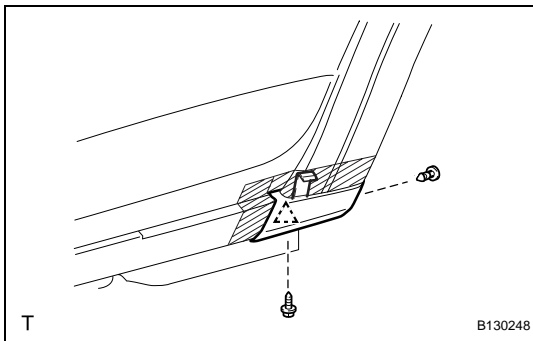


1. REMOVE FRONT FENDER MOULDING SUB-ASSEMBLY LH

- Put protective tape around the moulding.
- Remove the 4 screws and detach the 2 clips.
- Using a moulding remover, detach the 9 clips and remove the moulding.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Be careful not to damage the vehicle body.

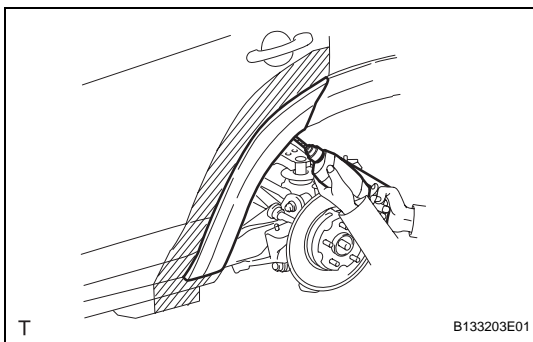


2. REMOVE NO. 2 REAR WHEEL OPENING EXTENSION LH

- Put protective tape around the moulding.
- Remove the screw.
- Using a clip remover, detach the 2 clips and remove the extension.

NOTICE:

- If reusing the extension, take care not to damage the extension.
- Be careful not to damage the vehicle body.



3. REMOVE NO. 1 REAR WHEEL OPENING EXTENSION LH

- Put protective tape around the extension.
- Using a drill bit of less than ϕ 4 mm (0.16 in.), drill out the 3 rivet flanges.

HINT:

Wind tape around the drill bit approximately 5 mm (0.20 in.) from the tip of the drill.

NOTICE:

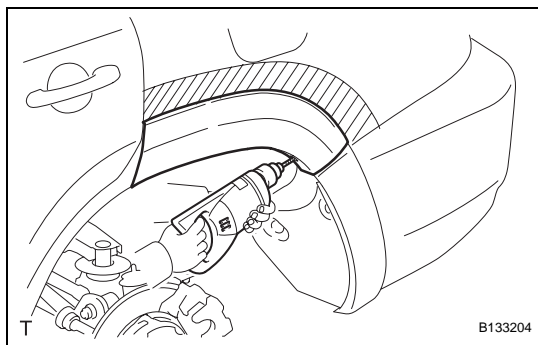
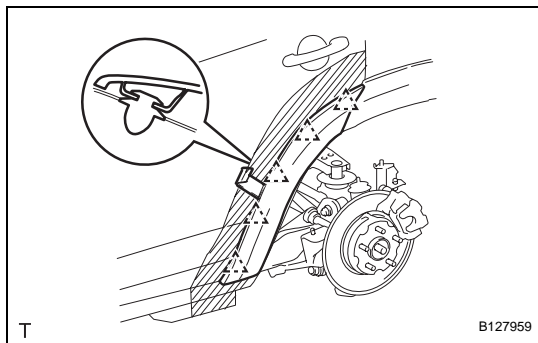
- Do not drill the rivet at an angle as this will cause damage to the drill and drill hole. Line up the drill and rivet, and carefully drill out the rivet head.
 - Be careful as the cut rivet will be very hot.
- Continue drilling and push out the remaining rivet fragments using the drill.
 - Using a vacuum cleaner, remove the rivet fragments and shavings from the drilled areas.

- (e) Using a heat light, heat the extension and vehicle body.
- (f) Cut the double-sided tape that holds the moulding to the vehicle body with a knife.

NOTICE:

- If reusing the extension, take care not to damage the extension.
- Be careful not to damage the vehicle body.

- (g) Using a moulding remover, detach the 5 clips and remove the extension.

**4. REMOVE REAR QUARTER OUTSIDE MOULDING LH**

- (a) Put protective tape around the moulding.
- (b) Using a drill bit of less than ϕ 4 mm (0.16 in.), drill out the 3 rivet flanges.

HINT:

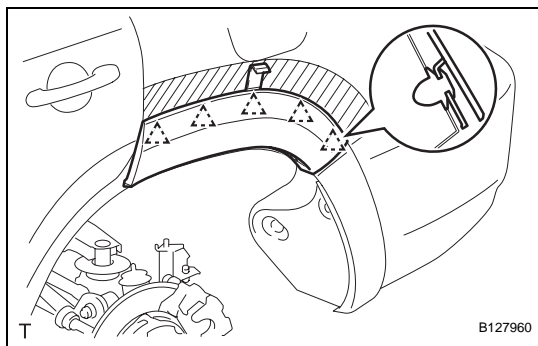
Wind tape around the drill bit approximately 5 mm (0.20 in.) from the tip of the drill.

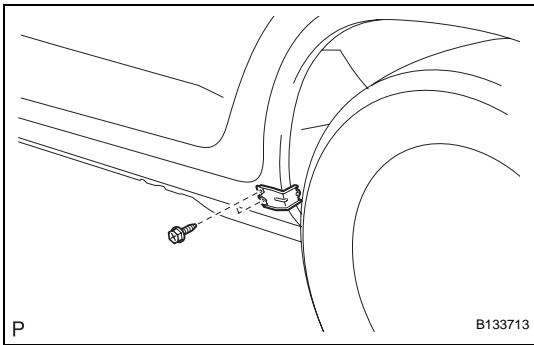
NOTICE:

- Do not drill the rivet at an angle as this will cause damage to the drill and drill hole. Line up the drill and rivet, and carefully drill out the rivet head.
- Be careful as the cut rivet will be very hot.
- (c) Continue drilling and push out the remaining rivet fragments using the drill.
- (d) Using a vacuum cleaner, remove the rivet fragments and shavings from the drilled areas.
- (e) Using a heat light, heat the moulding and vehicle body.
- (f) Using a moulding remover, detach the 5 clips and remove the moulding.

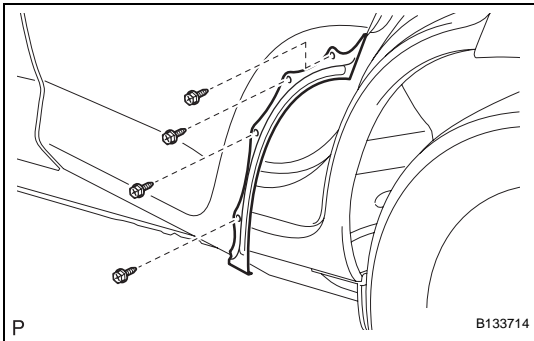
NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Be careful not to damage the vehicle body.

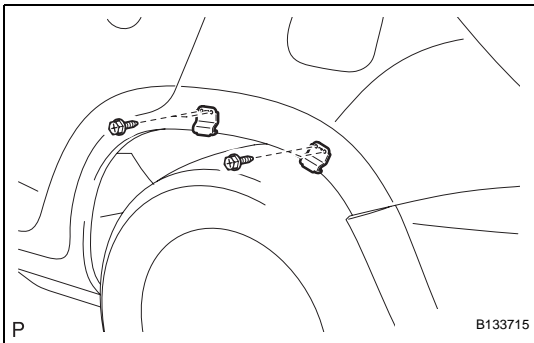


**5. REMOVE NO. 2 ROCKER PANEL MOULDING RETAINER LH**

- (a) Remove the 2 screws and retainer.

**6. REMOVE QUARTER OPENING RETAINER LH**

- (a) Remove the 4 screws and retainer.

**7. REMOVE NO. 1 ROCKER PANEL MOULDING RETAINER LH**

- (a) Remove the 4 screws and 2 retainers.

INSTALLATION

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When installing the moulding, heat the vehicle body and moulding using a heat light.

Standard heating temperature

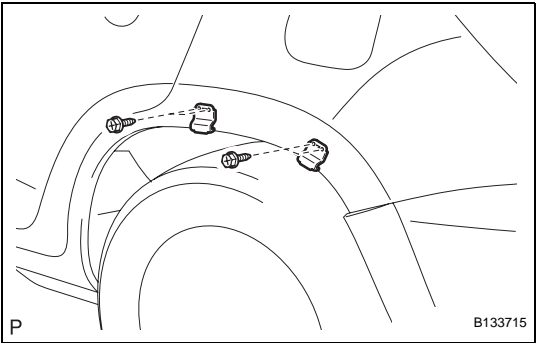
Item	Specified Condition
Vehicle body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and moulding excessively.

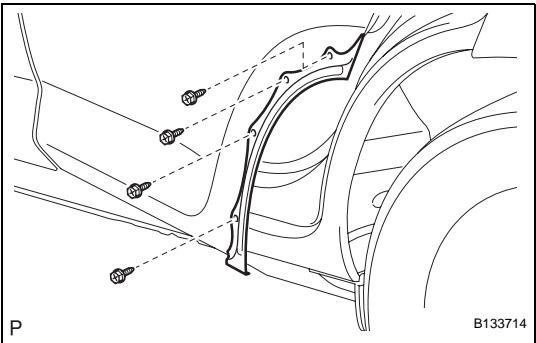
1. INSTALL NO. 1 ROCKER PANEL MOULDING RETAINER LH

- (a) Install the 2 retainers with the 4 screws.



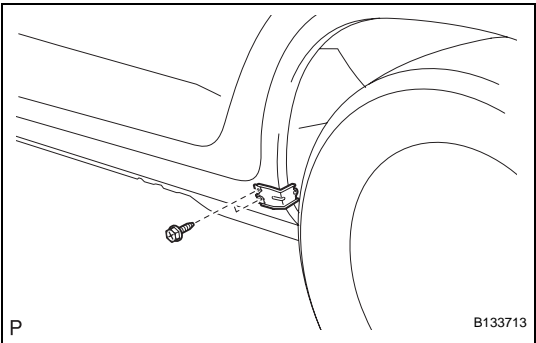
2. INSTALL QUARTER OPENING RETAINER LH

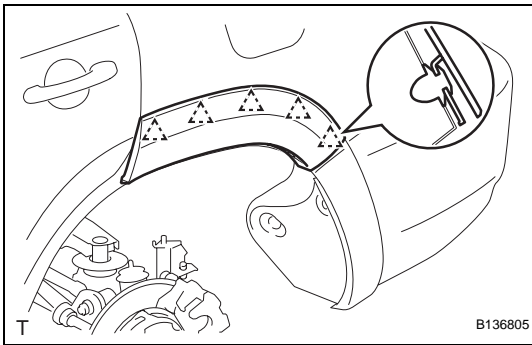
- (a) Install the retainer with the 4 screws.



3. INSTALL NO. 2 ROCKER PANEL MOULDING RETAINER LH

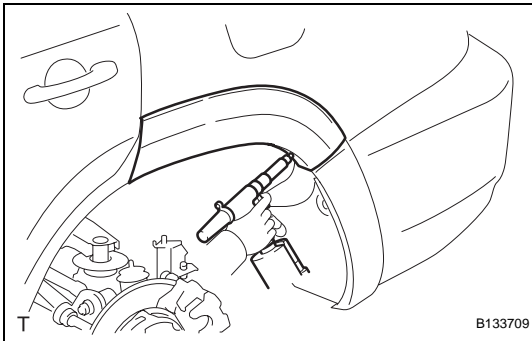
- (a) Install the retainer with the 2 screws.





4. INSTALL REAR QUARTER OUTSIDE MOULDING LH

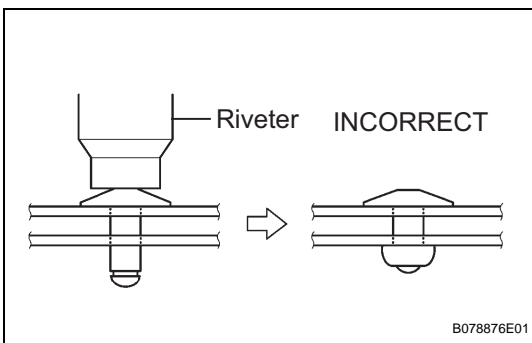
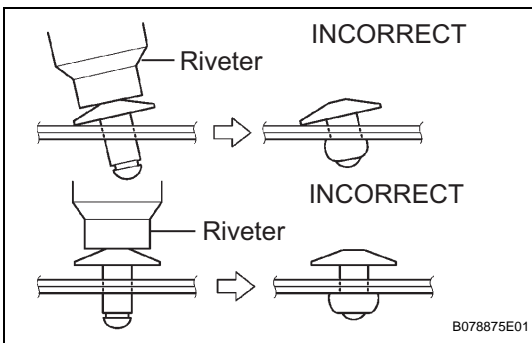
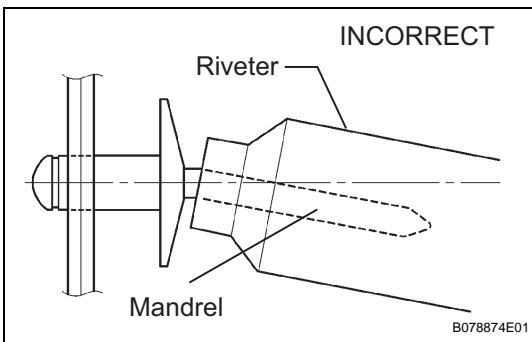
(a) Attach the 5 clips to install the moulding.



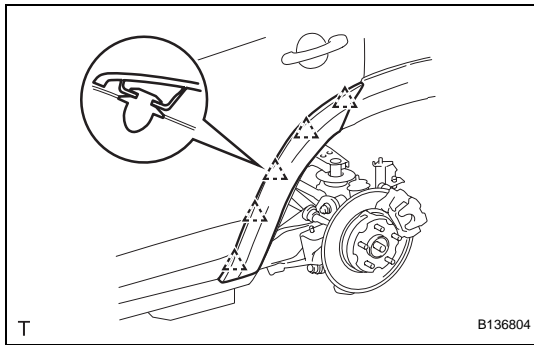
(b) Using an air riveter or hand riveter with a nose piece, strike 2 rivets to the vehicle to install the rear quarter outside moulding to the vehicle.

NOTICE:

- If the rivet is not positioned perpendicularly, it will bend the mandrel.
- Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.

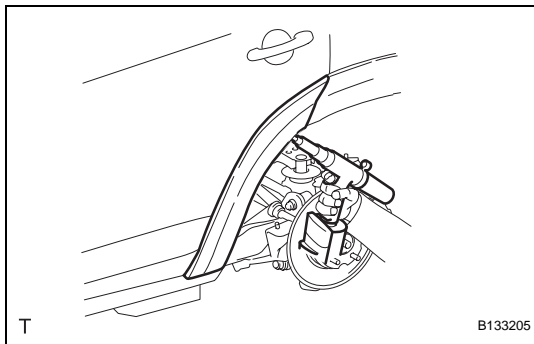


- Confirm that the rivets are seated properly against the moulding. Do not tilt the riveter when installing the rivet to the moulding. Do not leave any space between the rivet head and moulding.
- Do not leave any space between the moulding and door panel. Firmly hold together the 2 items while installing the rivet.



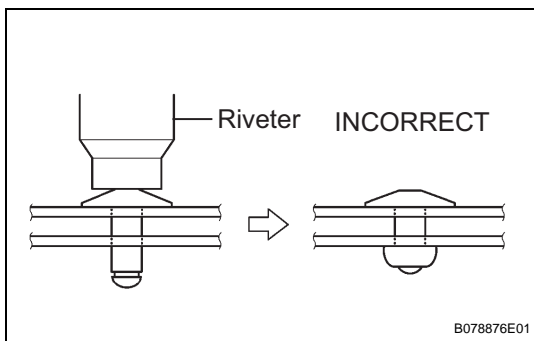
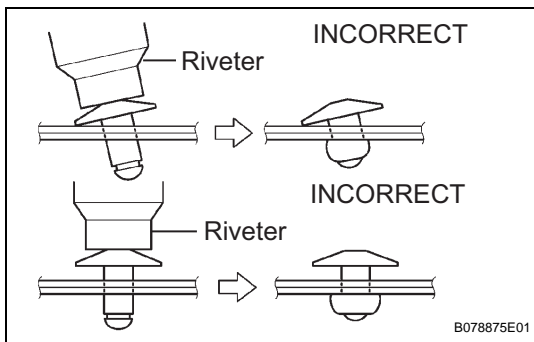
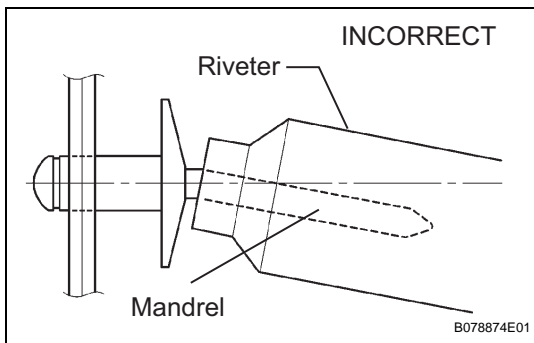
5. INSTALL NO. 1 REAR WHEEL OPENING EXTENSION LH

- (a) Attach the 5 clips to install the extension.
Using an air riveter or hand riveter with a nose piece, strike 2 rivets to the vehicle to install the rear wheel opening extension to the vehicle.

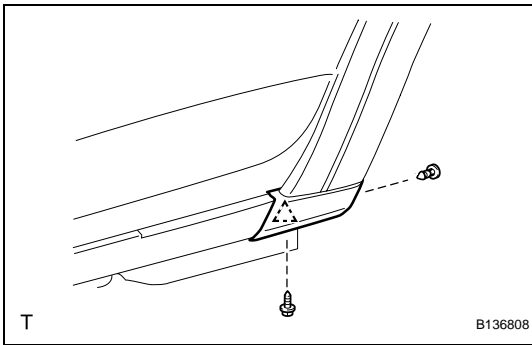


NOTICE:

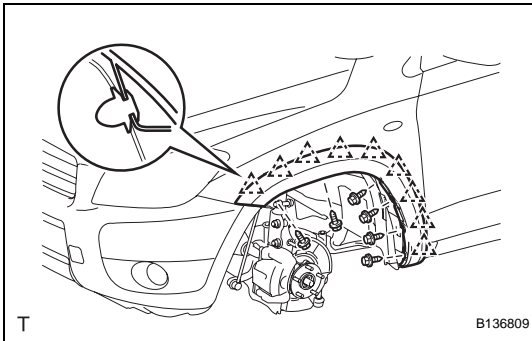
- If the rivet is not positioned perpendicularly, it will bend the mandrel.
- Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.



- Confirm that the rivets are seated properly against the moulding. Do not tilt the riveter when installing the rivet to the moulding. Do not leave any space between the rivet head and moulding.
- Do not leave any space between the moulding and door panel. Firmly hold together the 2 items while installing the rivet.

**6. INSTALL NO. 2 REAR WHEEL OPENING EXTENSION LH**

- (a) Attach the clip to install the extension.
Install the screw and clip.

**7. INSTALL FRONT FENDER MOULDING SUB-ASSEMBLY LH**

- (a) Attach the 9 clips to install the extension
(b) Install the 4 screws and 2 clips.